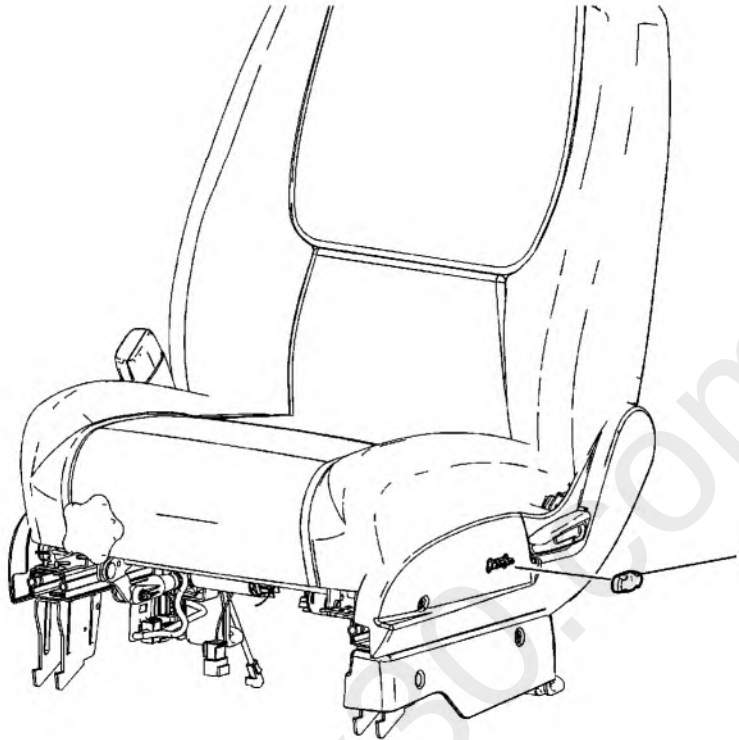


Fastener Tightening Specifications

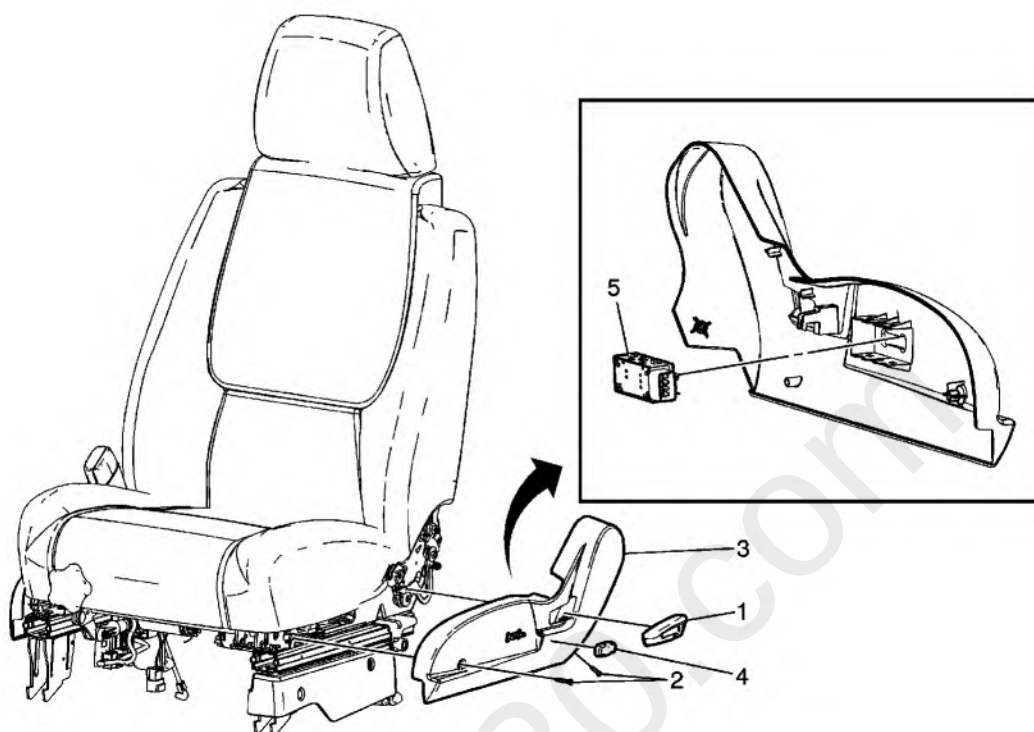
Application	Specification	
	Metric	English
Front Bucket Seat Lumbar Actuator Screw	2 N·m	18 lb in
Front Seat Cushion Inner Trim Panel Screw	2.5 N·m	22 lb in
Front Seat Cushion Outer Trim Panel Screw	2.5 N·m	22 lb in

Driver or Passenger Seat Adjuster Switch Knob Replacement



Callout	Component Name
<i>Fastener Tightening Specifications:</i> Refer to Fastener Tightening Specifications .	
1	Front Seat Adjuster Switch Knob Tip Using a flat-bladed tool, remove the knob from the seat switch.

Power Seat Switch Replacement



Callout	Component Name
1	Front Seat Recliner Handle Tip Pull firmly forward on the handle to remove.
2	Front Seat Outer Adjuster Finish Cover Screw (Qty: 2) Caution: Refer to Fastener Caution in the Preface section. Tighten 2.5 N·m (22 lb in)
3	Front Seat Outer Adjuster Finish Cover Procedure Disconnect the electrical connector.
4	Front Seat Adjuster Switch Knob Procedure

	Using a flat-bladed tool, remove the knob from the seat switch.
5	Front Seat Adjuster Switch Tip Use a small flat-bladed tool to remove the switch from the trim panel.

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Power Seat Adjuster Mechanism Replacement



Callout	Component Name
Preliminary Procedure	
1. Remove the front seat. Refer to Front Seat Replacement - Bucket. 2. Remove the seat cushion cover and pad. Refer to Front Seat Cushion Cover and Pad Replacement.	
1	Front Seat Back Recliner Nut Caution: Refer to Fastener Caution in the Preface section. Tighten 45 N·m (33 lb ft)
2	Front Seat Cushion Frame Bolt (Qty: 4) Tighten 12 N·m (9 lb ft)
3	Front Seat Cushion Frame
	Front Seat Adjuster Assembly
Procedure	

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1. Use a flat-bladed tool to remove the recliner cable from the seat frame.
2. When replacing the adjuster assembly with a new unit, transfer components as necessary.

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